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研发/设计/生产 产业链型制造企业

RESEARCH AND DEVELOPMENT/DESIGN/PRODUCTION
INDUSTRIAL CHAIN MANUFACTURING ENTERPRISES

- 锻造球阀
Forged ball valves
- 密封件
Seals
- 锻件/半成品
Forgings/semi-finished products

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ENTERPRISE STRATEGY 企业战略

一个核心
互惠互享 合作共赢

两化交融
模块化 信息化

三个驱动
平台驱动 品牌驱动
资本驱动

四大原则
安全保障 文化引领
稳健发展 社会效益

五项坚持
融合运营 标化管理 高效执行
资源整合 创新发展

为什么选择华唯作为您的合作伙伴

Why choose Huawei as your partner

选择华唯
开启未来

Choose Huawei
Opening the Future

华唯数字化生产管理监控平台

华唯机械作为一个自产自销的综合体，全程数字化管理。产品涵盖锻件锻造，阀门制造，密封件生产等产品线。

华唯锻造车间

占地面积55亩，建筑使用面积近20000平方米。其中锻压设备多达12台。常备球体锻件及球阀锻件现货1000余吨。多项常规锻件均有现货，当天可发货。

华唯球阀车间

球阀车间球阀产品分为软密封和硬密封球阀两种。现配备数控50台，高速钻床15台。可满足日产量成品球阀1000套以上。每台产品都严格按照国家及行业标准制造，检验试压合格出厂。常规规格可当天发货。

华唯密封件车间

密封件20年专业制造经验，产品包括硬密封球阀密封件，特种设备密封件及高强度高精度密封件等。常备现货大量库存，行业常规规格可当天发货。

Huawei Machinery, as a self-produced and self sold complex, has a fully digital management throughout the entire process. Our products cover forging, valve manufacturing, seal production and other product lines.

Huawei Forging Workshop

Covering an area of 55 acres, the building has a usable area of nearly 20000 square meters. Among them, there are up to 12 forging and pressing equipment. More than 1000 tons of regular spherical and ball valve forgings are in stock. Multiple conventional forgings are available in stock and can be shipped on the same day.

Huawei Ball Valve Workshop

The ball valve products in the ball valve workshop are divided into two types: soft sealed and hard sealed ball valves. Currently equipped with 50 CNC machines and 15 high-speed drilling machines. Can meet a daily output of over 1000 sets of finished ball valves. Each product is manufactured strictly in accordance with national and industry standards, and has passed inspection and pressure testing before leaving the factory. Regular specifications can be shipped on the same day.

Huawei Sealing Parts Workshop

With 20 years of professional manufacturing experience in seals, our products include hard sealed ball valve seals, special equipment seals, and high-strength and high-precision seals. A large amount of stock is available in stock, and industry standard specifications can be shipped on the same day.



COMPANY PROFILE 公司简介

华唯机械制造有限公司创建于2017年，是一家集金属锻造、精加工、产业链型制造企业。

总部坐落于丽水市青田县占地面积约55亩，拥有厂房和各类生产检测设备300余台(套)，年锻造能力达4万余吨。企业坚持以科技创新为目标，卓越的品质为理念，架构研发、设计、生产、销售、售后五位一体的运行机制，为客户提供一站式解决方案。公司已拥有自主知识产权的大型多向模锻液压机为核心技术，攻克技术关卡，实现锻造技术上质的突破。公司多向模锻产品具有优异的机械性能和使用寿命，并且能给产品节省材料20%~40%以上，同时也提高机加工进度3~5倍，大幅度降低产品的生产成本。

企业主导产品有:锻造球阀系列，法兰、阀体、球体、阀盖等阀门配件。金属环垫(八角垫、椭圆垫透视镜垫、RX、BX、IX等)。主要材质有: 08F、10#、304、F321、316、F347、309、310、304L、316L、0Cr13、F5、F9、F11、F91、F51、F53、F55、F44、400、500、600、625、C276、718、800、825、904L特殊镍基合金钢等。产品适用介质有:水、气、油、酸、碱等环境。适用温度范围有:-200℃~1095℃。广泛应用于船舶、石油、化工、电力、冶炼、造纸及工程机械、矿山机械、军工等领域，得到用户一致认可。

公司按持续改进需求，不断深化质量管理体系。已通过ISO9001质量管理体系认证，CE认证，特种设备制造许可证(压力管道)证号:TS2710A04-2010及它证书等。严格按编制的质量手册、程序文件和质量大纲规范运作制定与实施质量目标责任制，对产品实现过程实施严格的工艺监督和测量、加热、热处理等，并按照现场6S规范，确保安全，文明与高效生产。

企业坚持“节能、环保、智能、高效”的产品理念，推动产业化发展，服务用户，回馈社会。华唯竭诚欢迎新老客户莅临参观考察，合作共赢!

Huawei Machinery Manufacturing Co., Ltd. was founded in 2017 and is a manufacturing enterprise that integrates metal forging, precision machining, and industrial chain.

The headquarters is located in Qingtian County, Lishui City, covering an area of approximately 55 acres. It has a factory and more than 300 sets of various production and testing equipment, with an annual forging capacity of over 40000 tons. The enterprise adheres to the goal of technological innovation, the concept of excellent quality, and a five in one operation mechanism of research and development, design, production, sales, and after-sales, providing customers with one-stop solutions. The company has developed a large-scale multi-directional forging hydraulic press with independent intellectual property rights as its core technology, overcoming technical barriers and achieving a qualitative breakthrough in forging technology. The company's multi-directional forging products have excellent mechanical properties and service life, and can save materials by more than 20% to 40%, while also improving machining progress by 3-5 times, significantly reducing production costs of the products.

The company's leading products include: forged ball valve series, valve accessories such as flanges, valve bodies, spheres, and valve covers. Metal ring gaskets (octagonal gaskets, elliptical gaskets, lens gaskets, RX, BX, IX, etc.). The main materials include: 08F, 10 #, 304, F321, 316, F347, 309, 310, 304L, 316L, 0Cr13, F5, F9, F11, F91, F51, F53, F55, F44, 400, 500, 600, 625, C276, 718, 800, 825, 904L special nickel based alloy steel, etc. The product is suitable for environments such as water, gas, oil, acid, and alkali. The applicable temperature range is -200 °C~1095 °C. Widely used in the fields of shipbuilding, petroleum, chemical, electric power, smelting, papermaking and engineering machinery, mining machinery, military industry, etc., it has been unanimously recognized by users.

The company continuously deepens its quality management system in accordance with continuous improvement needs. Has passed ISO9001 quality management system certification, CE certification, special equipment manufacturing license (pressure pipeline) certificate number:TS2710A04-2010 and other certificates. Strictly follow the established quality manual, procedural documents, and quality outline to establish and implement a quality target responsibility system. Implement strict process supervision and measurement, heating, heat treatment, etc. for the product realization process, and follow the on-site 6S standards to ensure safe, civilized, and efficient production.

The enterprise adheres to the product concept of "energy conservation, environmental protection, intelligence, and efficiency", promotes industrial development, serves users, and gives back to society. Huawei warmly welcomes new and old customers to visit and inspect, for a win-win cooperation!

现代化运作模式
Modern operation mode

高标准硬件设施
High standard hardware facilities

严谨的管理体制
A rigorous management system

高效的运营团队
An efficient operational team

可持续性的发展
Sustainable development

满足客户的需求
Meeting customer needs

QUALIFICATIONS HONORS

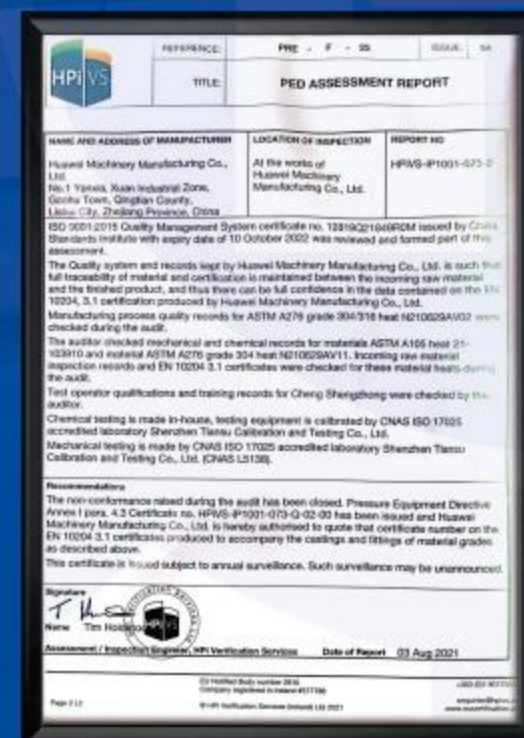
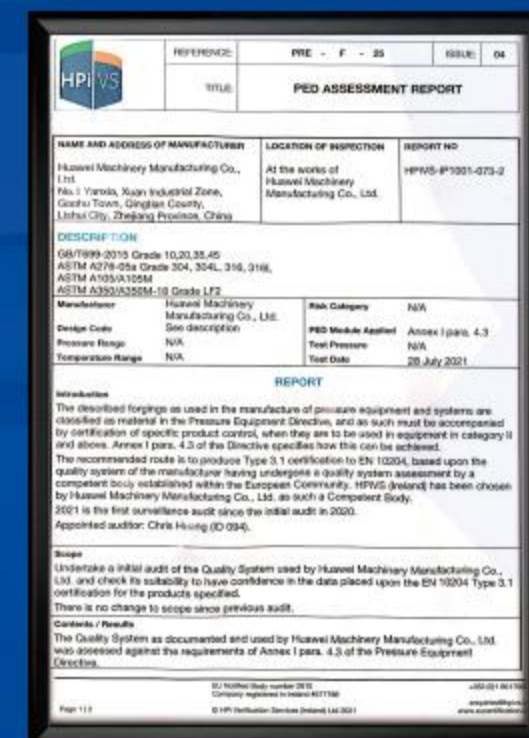
资质荣誉

多年来
企业秉承“诚信、品质、服务”的经营理念
已顺利通过多项国内及国际认证
并获得多项专利认证
得到社会各界认可
给企业未来发展创造更多机遇！

These years
The enterprise adheres to the business philosophy of "integrity, quality, and service"
Successfully passed multiple domestic and international certifications
And obtained multiple patent certifications
Recognized by all sectors of society
Create more opportunities for the future development of enterprises!

客户的信任 源于对国际高标准追求

Customer trust
Originating from the pursuit of international high standards



CORPORATE CULTURE 企业文化

M

管理理念

Management philosophy

管理职责化，工作标准化，办事理序化
管事先管人，管人带作风

Management responsibilities, work standardization, orderly handling of tasks, prioritizing personnel management, and guiding work style through personnel management

S

服务理念

Service idea

以质量为生存根本，以服务为品牌增值
以客为本，想客之所想

Quality is the foundation for survival, service is the brand value added, customer oriented, and thinking about what customers want

R

研发理念

R&D philosophy

皆在追求健康美好生活为导向，研发应用
安全先进实用的产品

Guided by the pursuit of a healthy and beautiful life, we are developing and applying safe, advanced and practical products

D

发展理念

Development philosophy

战略联盟、突出优势、形成互补
不断创新、与时俱进

Quality is the foundation for survival, service is the brand value added, customer oriented, and thinking about what customers want

C

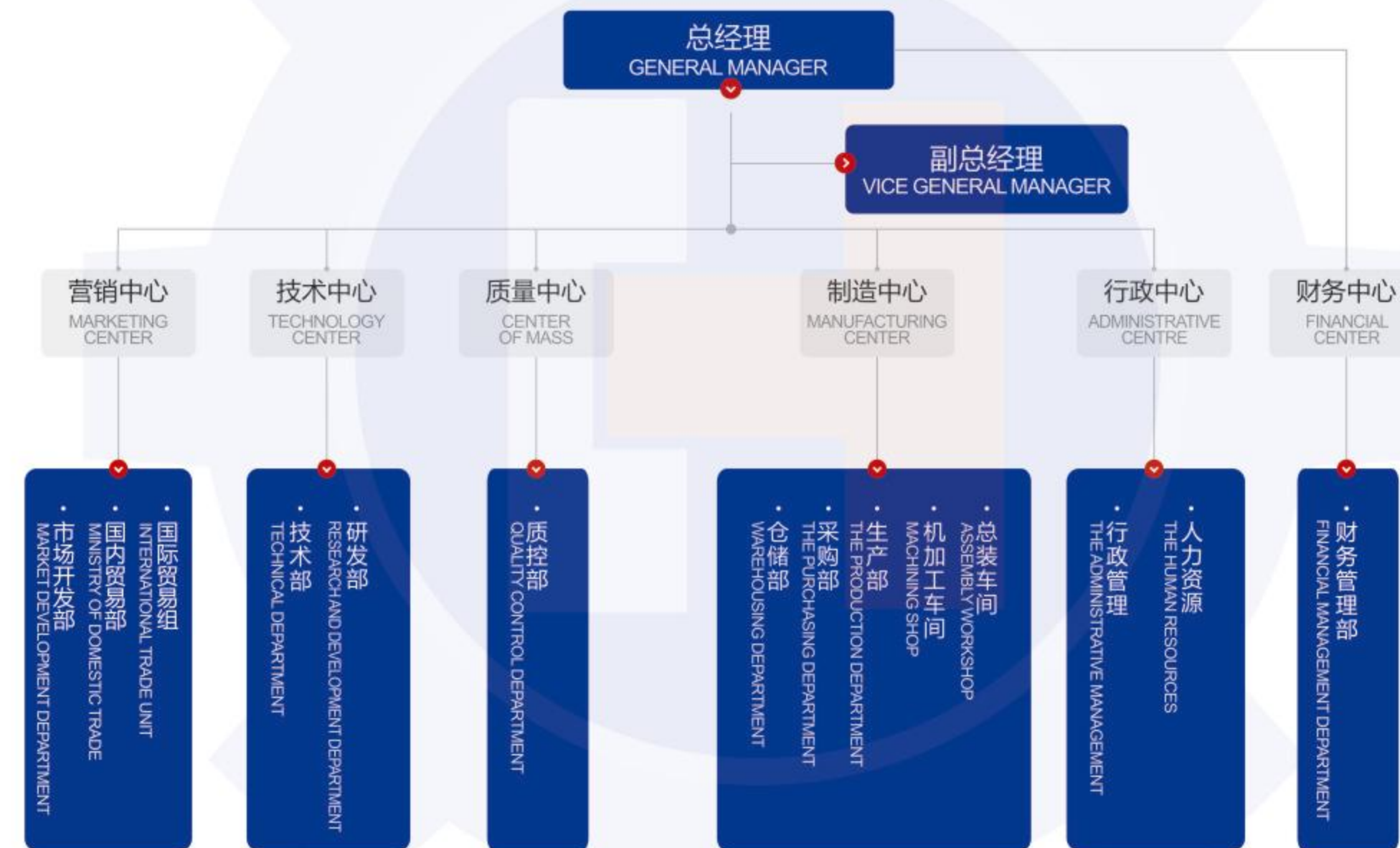
薪酬理念

Salary concept

一份辛苦，一颗赤心、一腔热血
一份才智、十分收获

A hard work, a heart, a passion, a talent, and a great harvest

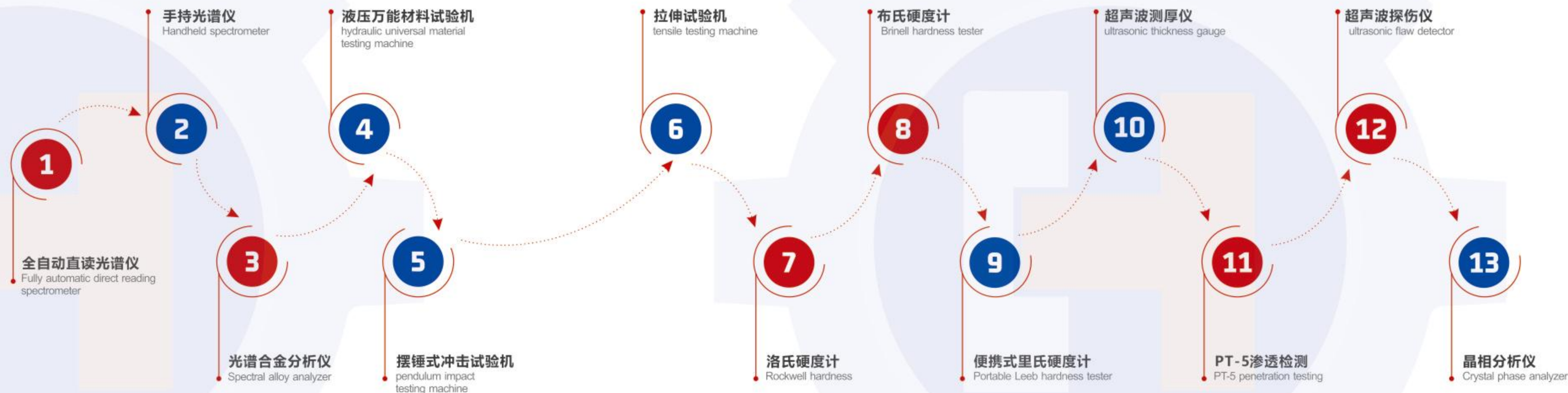
ORGANIZATIONAL STRUCTURE 组织架构



DETECTION DEVICE 检测设备

公司拥有高精度的数控机床和加工中心,先进的设备及检测仪器,精良的工艺以及严格完善的质量管理体系,并聚集具有专业技术精英和领先水平的科技队伍,充分利用新科技、新工艺、新材料、保证产品的稳定性和可靠性。

The company has high-precision CNC machine tools and machining centers, advanced equipment and testing instruments, sophisticated processes, and a strict and perfect quality management system. It also gathers a professional technical elite and leading technology team, fully utilizing new technology, new processes, and new materials to ensure product stability and reliability.



影响产品质量的三大关键是:

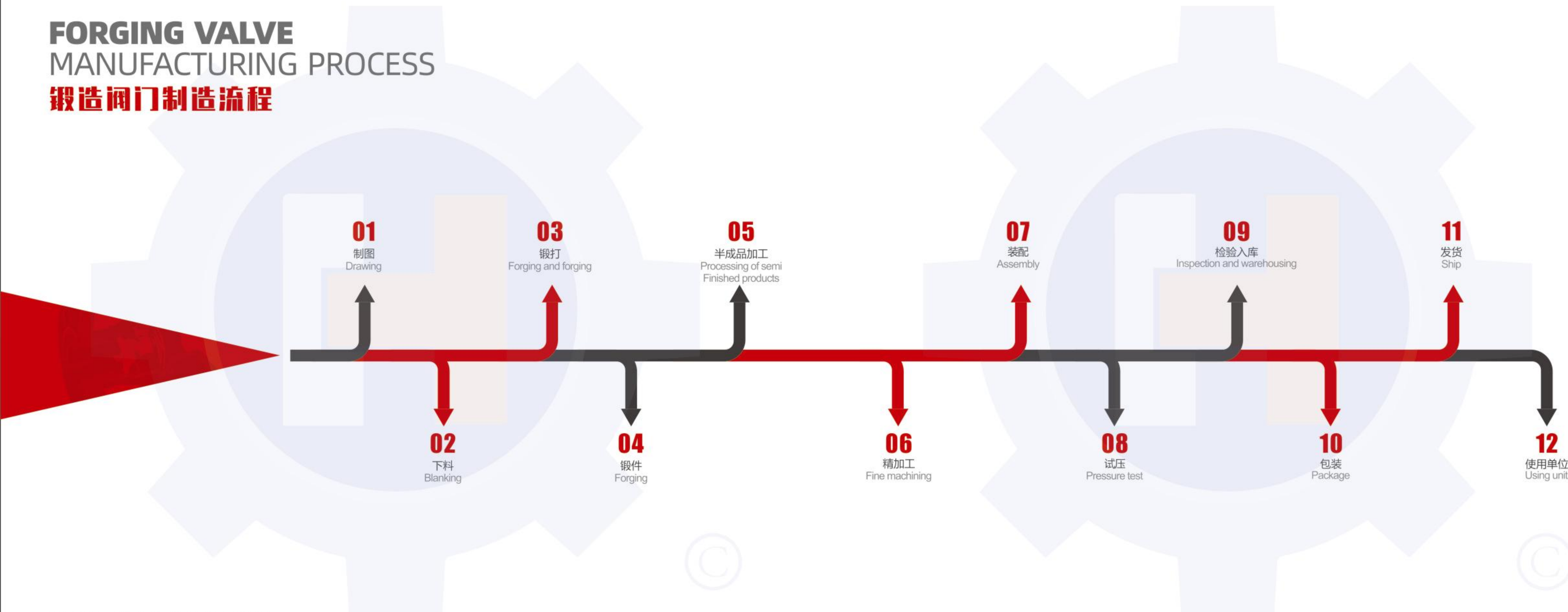
原材料合格化
加工供应专业化
品质检测标准化

The three key factors that affect product quality are:
Qualification of raw materials
Specialization of processing and supply
Standardization of quality testing



FORGING VALVE MANUFACTURING PROCESS

锻造阀门制造流程



坚持创新 专业服务 锐意进取 专注市场
挖掘价值 携手用户 积累财富 共赢未来

VALVE FACTORY

阀门工厂



详细数据 扫码查阅



精益管理
臻于至境

Lean management
Achieving the ultimate



PARTIAL FORGED VALVE DISPLAY 部分锻造阀门展示



- **设计与制造标准(Design and Manufacture):**
GB/T12237、BS5351、API6D
- **结构长度标准(Face to Face Dimension):**
GB/T12221、ASMEB16.10
- **端面连接标准(End Connection Standard):**
GB/T9113、HG/T 20592、ASMEB16.5
- **试验与检验标准(Test and Inspection):**
JB/T9092、GB/T13927、GB/T26480、API598



FORGING FACTORY 锻件工厂

自备锻造车间

占地面积55亩，建筑使用面积近20000平方米。

其中锻压设备多达12台。

常备球体锻件及球阀锻件现货1000余吨。

多项常规锻件均有现货,当天可发货。

Self owned forging workshop
Covering an area of 55 acres, the building has a usable area of nearly 20000 square meters.
Among them, there are up to 12 forging and pressing equipment.
More than 1000 tons of regular spherical and ball valve forgings are in stock.
Multiple conventional forgings are available in stock and can be shipped on the same day.



先进工艺 砺炼精品

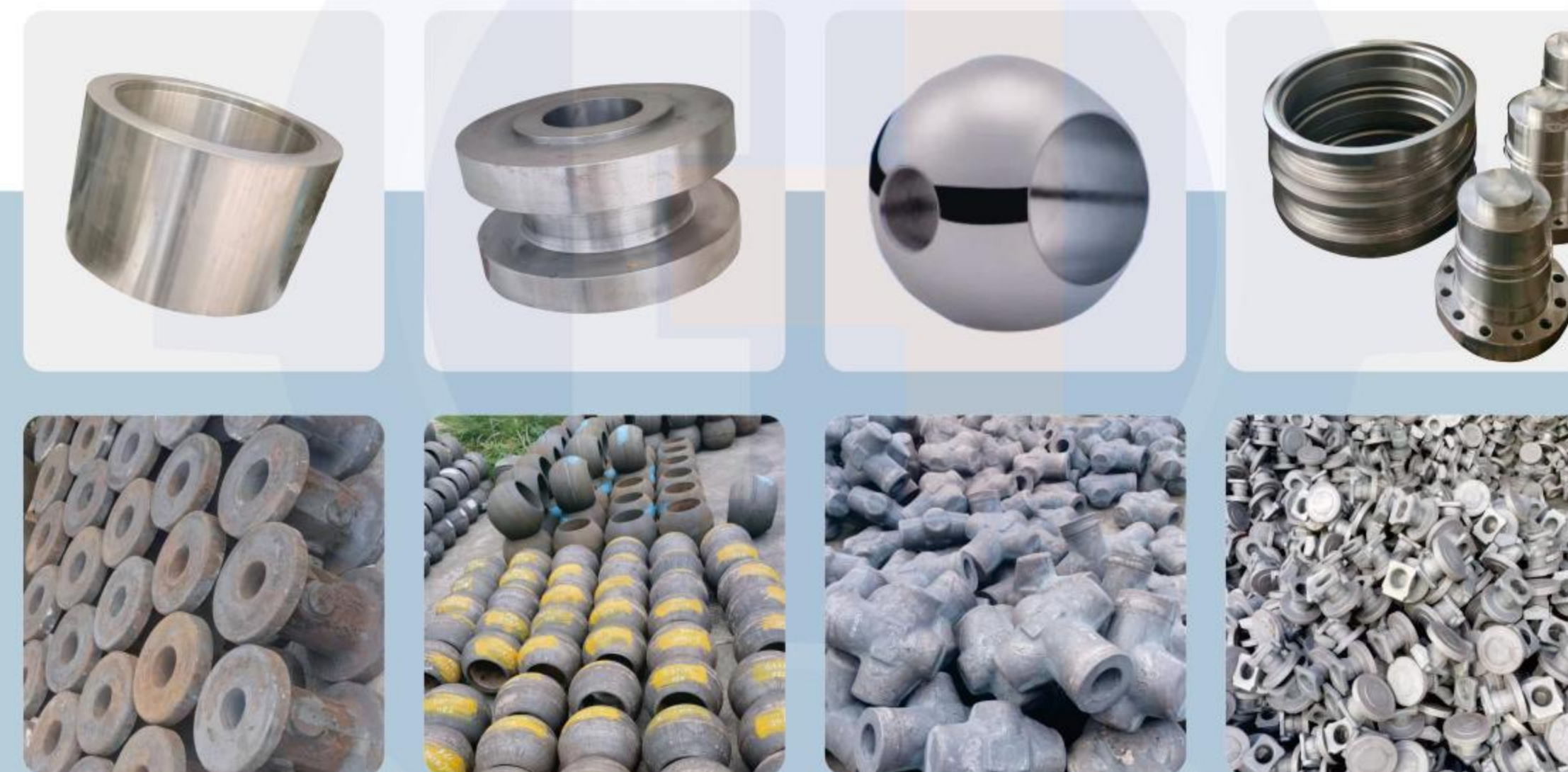
Advanced craftsmanship
Refining fine products

FORGED BALL VALVE/ FORGED BALL VALVE/FORGING 锻造球阀/锻造球体/锻件



PARTIAL FORGING/SEMI-FINISHED PRODUCT DISPLAY

部分锻件/半成品展示



SEALING COMPONENT MANUFACTURING PROCESS

密封件制造流程

想要不断发展、创新、壮大企业，必须走向国际化，而先进的加工设备是企业实力的象征、完美的检测手段是我们品质保证。同时为设备的改造与革新投入了大量的资金，这些先进的设备给优质生产带来了极大的方便和极高的效益，从而保证了产品的质量，满足了市场需求。

To continuously develop, innovate, and strengthen enterprises, we must move towards internationalization, and advanced processing equipment is a symbol of enterprise strength, and perfect testing methods are our quality assurance. At the same time, a large amount of funds have been invested in the renovation and innovation of equipment, which brings great convenience and high efficiency to high-quality production, thereby ensuring product quality and meeting market demand.

制造流程

MANUFACTURING PROCESS



检验检测

INSPECTION AND TESTING



品质
优选

Quality optimization

多元
产品

Diversified products

优质
选材

High quality material
selection

全维
服务

Full service

SEAL FACTORY 密封件工厂

研发/设计/生产 产业链型制造企业
Research and development design/production industrial chain manufacturing enterprises

4

大

密封件产品优势
ADVANTAGES
OF SEAL PRODUCTS



高精度
High-precision



高强度
High strength



耐腐蚀
Corrosion preventive



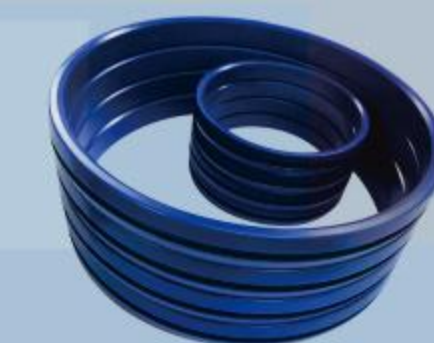
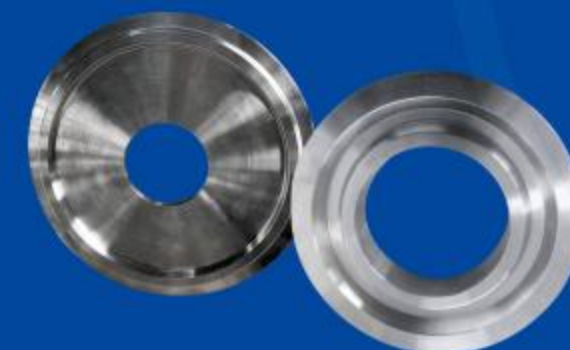
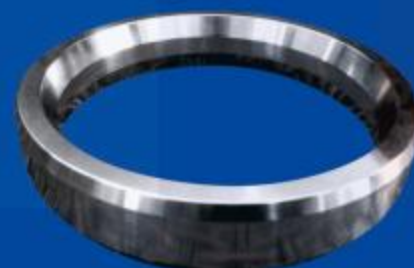
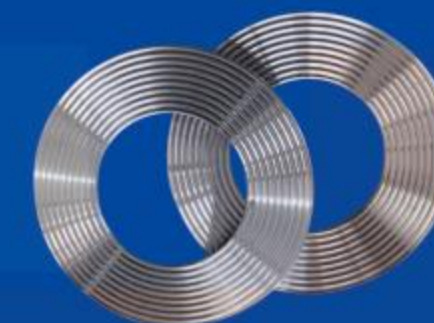
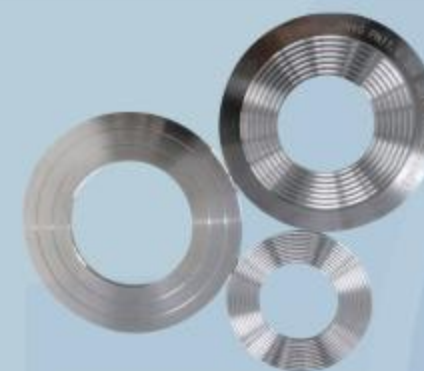
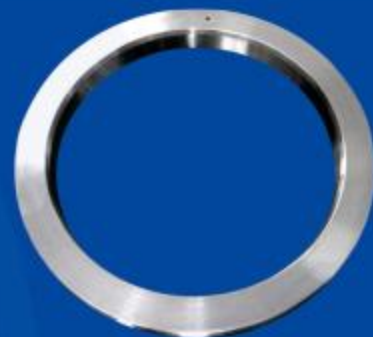
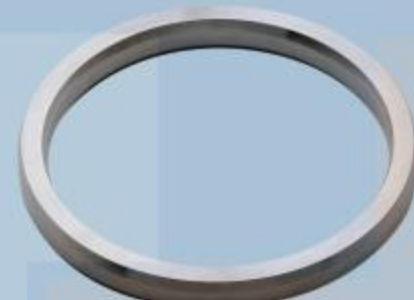
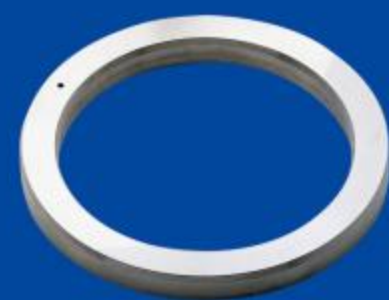
耐久性
Durability



专业品质
源于精湛技术工艺

Professional quality comes from exquisite
Technical craftsmanship

PARTIAL SEAL PRODUCT DISPLAY 部分密封件产品展示



金属环垫由锻造及热处理和机械加工制成，是一种应用于油及气体的管体兰，压力容器，高速结合面，高温高压阀盖等的金属密封垫片，尤其压力、温度有波动的场合，仍能保持较好的密封件。常用的R型垫片按截面分为椭圆型或八角型，标准的R型环形垫片按API6A以及ASME B16.20标准尺寸制造，最高使用压力是10000PSI。在梯形槽法兰中八角垫与椭圆垫可以互换。RX型八角垫适用于压力增强的标准R型环状垫片，适合于R型一样的法兰槽密封面。BX型八角垫适用于压力增强并且设计应用高达15000PSI压力系统。有多种材质及形式适用于不同的设计操作要求，参考材质特性表。

注意：

选用八角垫材质硬度应低于法兰面15-20HB，而且建议不要重复使用。

适用标准：

ANSI B16.5-1973、API6A、JPI-75-15-70、GB699、GB1220、JB755、HG20633-97

The Ring Joint Gasket is subject to forging, heat treatment and machining. It is a kind of metallic sealing gasketsuitable for pipe flanges for oil and gas, pressure vessels, high-speed joint faces, high-temperature,high-pressure valve covers, etc, The product is especially suitable to situations with pressure and temperature fluctuations to maintain fine sealing performance. Regular R-type pad is divided into oval type or octagonal type in terms of cross section, Standard R-type ring pad is manufactured according to API6A and ASMEB16.20 specifications,The maximum operational pressure is 10000PSI. in dovetail groove flange the octagonal pad and oval pad are interchangeable, RX-type octagonal pad is applicable for standard R-type rind pad with enhanced pressure and flange groove sealing face identical to that of the R-type. BX-type octagonal pad is applicable for systems with enhanced pressure and design application as high as 15000PSI. We provide a variety of materials and types for different design and operational requirements, Please refer to the table of material properties.

Note: When octagonal type is chosen, the material hardness of the pad should be 15~20HB lower than that of the flange facing. It is recommended the gasket can't be recycled.

Applicable standards:

ANSI B16.5-1973,API 6A,PI-75-15-70,GB 699,GB 1220,JB 755,HG 20633-97

MARKETING NETWORK

营销网络

产品远销美国，德国，意大利，新加坡，加拿大，墨西哥，日本，韩国，马来西亚，印度尼西亚，南非，巴西以及中东等国际市场。产品广泛用于石油、化工、食品、冶金、电力、环保、建筑、制药、染料纤维、纺织、制冷、军工、供水等诸多领域。

Our products are exported to international markets such as the United States, Germany, Italy, Singapore, Canada, Mexico, Japan, South Korea, Malaysia, Indonesia, South Africa, Brazil, and the Middle East. The products are widely used in various fields such as petroleum, chemical, food, metallurgy, electricity, environmental protection, construction, pharmaceuticals, dye fibers, textiles, refrigeration, military, water supply, etc.

产业链完整
营销服务能力突出
实现全球资源整合

Complete industrial chain
Outstanding marketing and service capabilities
Realize global resource integration

